



# 1800S SERIES PRECISION HEAVY-DUTY LATHES



1860S

## SPECIFICATIONS

Model No.:	1840S	1860S
Spindle Bore:	2 3/8"	
Swing Over Bed:	18"	
Between Centers:	40"	60"
Spindle RPM:	30 – 2,000 RPM (12 Steps)	
Spindle Nose:	D1-6 Camlock	
Main Motor:	7 1/2 HP	

<u>Stock No.</u>	<u>Model</u>	<u>Price</u>
07842	VICTOR 1840S Lathe.....	\$ 15,400.00
07842-P	VICTOR 1840S Lathe with Special Package.....	\$ 17,200.00
07862	VICTOR 1860S Lathe.....	\$ 16,400.00
07862-P	VICTOR 1860S Lathe with Special Package.....	\$ 18,200.00

## Special Package Includes

- 8" 3-Jaw Chuck
- Steady Rest
- Follow Rest
- 4-Way Tool Post
- Face Plate
- Full Length Splash Guard
- Halogen Work Light

<u>Accessories</u>	<u>Price</u>
21032-5 8" 3-jaw chuck (D1-6) .....	\$ 600.00
21032-Z 8" zero-set 3-jaw chuck with D1-6 back plate .....	\$ 1,080.00
21036-5 10" 3-jaw chuck (D1-6) .....	\$ 720.00
21040-5 12" 3-jaw chuck (D1-6) .....	\$ 960.00
21120-5 10" 4-jaw chuck (D1-6) .....	\$ 600.00
21122-5 12" 4-jaw chuck (D1-6) .....	\$ 780.00
21124 14" 4-jaw chuck (D1-6) .....	\$ 1,150.00
31351 Chuck cover.....	\$ 210.00
31456 Steady rest with rollers (1" ~ 6") .....	\$ 690.00
31411 Follow rest .....	\$ 275.00
31822 Face plate.....	\$ 405.00
31314 Taper turning attachment.....	\$ 1,725.00
21202 Live center M.T. #4 .....	\$ 205.00
31015 Halogen work light .....	\$ 190.00
31321 5C lever type collet closer.....	\$ 1,350.00
43052 5C collet set (15 pcs.) .....	\$ 350.00
31327 Micro carriage stop .....	\$ 200.00
31328 4-position carriage stop .....	\$ 190.00
31334 Full length splash guard (1840S).....	\$ 320.00
31336 Full length splash guard (1860S).....	\$ 445.00
31324-2 4-way tool post.....	\$ 395.00
32536-P Quick change tool set 3/4" (one toolpost & 5 holders, #1,2,4,7,10).....	\$ 600.00
31536-P Quick change tool set 1" (one toolpost & 5 holders, #1,2,4,7,10).....	\$ 765.00