



# 1600B SERIES PRECISION HIGH SPEED LATHES



## SPECIFICATIONS

Model No.:	1630B	1640B	1660B
Spindle Bore:		2 1/32"	
Swing Over Bed:		16 1/8"	
Between Centers:	30"	40"	60"
Spindle RPM:	33 – 2,000 RPM (16 Steps)		
Spindle Nose:	D1-6 Camlock		
Main Motor:	7 1/2 HP		

<u>Stock No.</u>	<u>Model</u>	<u>Price</u>
07422-P	VICTOR 1630B Lathe with Special Package.....	\$ 11,500.00
07442-P	VICTOR 1640B Lathe with Special Package.....	\$ 12,600.00
07462-P	VICTOR 1660B Lathe with Special Package.....	\$ 13,500.00

## Special Package Includes

- 8" 3-Jaw Chuck
- 10" 4-Jaw Chuck
- Steady Rest
- Follow Rest
- 4-Way Tool Post
- Face Plate
- 4-Position Carriage Stop
- Full Length Splash Guard
- Halogen Work Light
- Chuck Cover

<u>Accessories</u>	<u>Price</u>
21032-5 8" 3-jaw chuck (D1-6) .....	\$ 600.00
21032-Z 8" zero-set 3-jaw chuck with D1-6 back plate .....	\$ 1,080.00
21036-5 10" 3-jaw chuck (D1-6) .....	\$ 720.00
21036-Z 10" zero-set 3-jaw chuck with D1-6 back plate .....	\$ 1,450.00
21040-5 12" 3-jaw chuck (D1-6) .....	\$ 960.00
21040-Z 12" zero-set 3-jaw chuck with D1-6 back plate .....	\$ 1,750.00
21120-5 10" 4-jaw chuck (D1-6) .....	\$ 600.00
21122-5 12" 4-jaw chuck (D1-6) .....	\$ 780.00
21124 14" 4-jaw chuck (D1-6) .....	\$ 1,150.00
31012 Face plate (15-3/4") .....	\$ 450.00
21202 Live center M.T. #4 .....	\$ 205.00
31514 Taper turning attachment.....	\$ 1,705.00
31521 5C lever type collet closer.....	\$ 1,250.00
43052 5C collet set (15 pcs.) .....	\$ 350.00
31524 4-way tool post.....	\$ 390.00
31525 American tool post.....	\$ 115.00
31527 Micro carriage stop .....	\$ 200.00
31528 4-position carriage stop .....	\$ 190.00
31550 Steady rest with rollers (3" ~ 8") .....	\$ 700.00
31535 Steady rest with brass tips (4") .....	\$ 320.00
31530 4-position saddle cover stop .....	\$ 100.00
31533 5/8" drill chuck and MT#4 Arbor .....	\$ 195.00
32536-P Quick change tool set 3/4" (one toolpost & 5 holders, #1,2,4,7,10).....	\$ 600.00
31536-P Quick change tool set 1" (one toolpost & 5 holders, #1,2,4,7,10).....	\$ 765.00